

increase in boiler pressure—until now there are few large land engines and scarcely any marine engines that do not employ it. In marine practice, where economy of fuel is a much more important factor in determining the design than it is on land, the principle of compound expansion has lately been greatly extended by the introduction of triple and even quadruple expansion engines, in which the steam is made to expand successively in three or in four cylinders. Even in the building of locomotive engines, where other considerations are of more moment than the saving of coal, the system of compound expansion is beginning to find a place.

The growth of compound expansion has been referred to at some length, because it forms the most distinctive improvement which the steam-engine has undergone since the time of Watt. For the rest, the progress of the steam-engine has consisted in its adaptation to particular uses, in the invention of features of mechanical detail, in the recognition and application of thermodynamical principles, and in improved methods of engineering construction by which it has profited in common with all other machines. These have in particular made possible the use of steam of eight or ten times the pressure of that employed by Watt.

20. The adaptation of the steam-engine to railways, begun by Trevithick, became a success in the hands of George Stephenson, whose engine the "Rocket," when tried along with others on the Stockton and Darlington road in 1829, not only distanced its competitors but settled once and for all the question whether horse traction or steam traction was to be used on railways. The principal features of the "Rocket" were an improved steam-blast for urging the combustion of coal and a boiler (suggested by Booth, the secretary of the railway) in which a large heating surface was given by the use of many small tubes through which the hot gases passed. Further, the cylinders, instead of being vertical as in earlier locomotives, were set in at a slope, which was afterwards altered to a position more nearly horizontal. To these features there was added later the "link motion," a contrivance which enabled the engine to be easily reversed and the amount of expansion to be readily varied. In the hands of George Stephenson and his son Robert the locomotive took a form which has been in all essentials maintained by the far heavier locomotives of to-day.

21. The first practical steamboat was the tug "Charlotte Dundas," built by William Symmington, and tried in the Forth and Clyde Canal in 1802. A Watt double-acting condensing engine, placed horizontally, acted directly by a connecting-rod on the crank of a shaft at the stern, which carried a revolving paddle-wheel. The trial was successful, but steam towing was abandoned for fear of injuring the banks of the canal. Ten years later Henry Bell built the "Comet," with side paddle-wheels, which ran as a passenger steamer on the Clyde; but an earlier inventor to follow up Symmington's success was the American Robert Fulton, who, after unsuccessful experiments on the Seine, fitted a steamer on the Hudson in 1807 with engines made to his designs by Boulton and Watt, and brought steam navigation for the first time to commercial success.

22. The early inventors had little in the way of theory to guide them. Watt had the advantage, which he acknowledges, of a knowledge of Black's doctrine of latent heat; but there was no philosophy of the relation of work to heat until long after the inventions of Watt were complete. The theory of the steam-engine as a heat-engine dates from 1824, when Carnot published his *Reflexions sur la Puissance Motrice du Feu*, and showed

Application to locomotives.

Application to steam-boats.

that heat does work only by being let down from a higher to a lower temperature. But Carnot had no idea that any of the heat disappears in the process, and it was not until the doctrine of the conservation of energy was established in 1843 by the experiments of Joule that the theory of heat-engines began a vigorous growth. From 1849 onwards the science of thermodynamics was developed with extraordinary rapidity by Clausius, Rankine, and Thomson, and was applied, especially by Rankine, to practical problems in the use of steam. The publication in 1859 of Rankine's *Manual of the Steam Engine* formed an epoch in the history of the subject by giving inventors a new basis, outside of mere empiricism, from which they could push on the development of the steam-engine. Unfortunately, however, for its bearing on practice, the theory of the steam-engine was to a great extent founded on certain simplifying assumptions which experience has now shown to be far from correct. It was assumed that the cylinder and piston might be treated as behaving to the steam like non-conducting bodies,—that the transfer of heat between the steam and the metal was negligibly small. Rankine's calculations of steam-consumption, work, and thermodynamic efficiency involve this assumption, except in the case of steam-jacketed cylinders, where he estimates that the steam in its passage through the cylinder takes just enough heat from the jacket to prevent a small amount of condensation which would otherwise occur as the process of expansion goes on. If the transfer of heat from steam to metal could be overlooked, the steam which enters the cylinder would remain during admission as dry as it was before it entered, and the volume of steam consumed per stroke would correspond with the volume of the cylinder up to the point of cut-off. It is here that the actual behaviour of steam in the cylinder diverges most widely from the behaviour which the theory assumes. When steam enters the cylinder it finds the metal chilled by the previous exhaust, and a portion of it is at once condensed. This has the effect of increasing, often very largely, the volume of boiler steam required per stroke. As expansion goes on the water that was condensed during admission begins to be re-evaporated from the sides of the cylinder, and this action is often prolonged into the exhaust. In a later chapter the effect which this exchange of heat between the metal of the cylinder and the working fluid produces on the economy of the engine will be discussed, and an account will be given of experimental means by which we may examine the amount of steam that is initially condensed and trace its subsequent re-evaporation. It is now recognized that any theory which fails to take account of these exchanges of heat fails also to yield even comparatively correct results in calculating the relative efficiency of various steam pressures or various ranges of expansion. But the exchanges of heat are so complex that there seems little prospect of submitting them to any comprehensive theoretical treatment, and we must rather look for help in the future development of engines to the scientific analysis of experiments with actual machines. Much careful work of this kind has already been done by Hirn and others, and there is room for much more. Questions relating to the influence (on heat-engine economy) of speed, of pressure, of ratio of expansion, of jacketing, of compound expansion, or of superheating must in the main be settled by an appeal to experiment,—experiment guided and interpreted at every step by reference to the principles of thermodynamics and the theory of steam.

References.—Stuart, *Descriptive History of the Steam-Engine*, 1825; Faray *Treatise on the Steam-Engine*, 1827; Tredgold, *The Steam-Engine*, 1833; Mowhead's *Mechanical Inventions of James Watt*; and *Life of Watt*; Galloway, *The Steam-Engine and its Inventors*; Thurston, *History of the Growth of the Steam-Engine*; Cowper on the Steam-Engine (*Heat Lectures Inst. C.E.*, 1884). Tait, *Sketch of Thermodynamics*.

II. THEORY OF HEAT-ENGINES.

23. A heat-engine acts by taking in heat, converting a part of the heat received into mechanical energy, which appears as the work done by the engine, and rejecting the remainder, still in the form of heat. The theory of heat-engines comprises the study of the amount of work done, in its relation to the heat supplied and to the heat rejected. The theory is based on the two laws of thermodynamics, which may be stated here as follows:—

LAW 1. *When mechanical energy is produced from heat, 1 thermal unit of heat goes out of existence for every 772 foot-pounds of work done; and, conversely, when heat is produced by the expenditure of mechanical energy, 1 thermal unit of heat comes into existence for every 772 foot-pounds of work spent.*

The "thermal unit" is the heat required to raise the temperature of 1 lb of water 1 degree Fahr. when at its temperature of maximum density. The equivalent quantity of work, 772 foot-pounds, was determined by the experiments of Joule, and is called Joule's equivalent. Later researches by Joule and others have indicated that this number is probably too small; it should perhaps be as much as 774 foot-pounds. Joule's original value is still generally used by engineers; and as it enters into many published tables it may conveniently be adhered to until its accuracy is more definitely disproved. Since a definite number of foot-pounds are equivalent to 1 thermal unit, we may, if we please, express quantities of work in thermal units, or quantities of heat in foot-pounds; the latter practice will frequently be found useful.

LAW 2. *It is impossible for a self-acting machine, unaided by any external agency, to convey heat from one body to another at a higher temperature.*

This is the form in which the second law has been stated by Clausius. Another statement of it, different in form but similar in effect, has been given by Thomson. Its force may not be immediately obvious, but it will be shown below that it introduces a most important limitation of the power which any engine has of converting heat into work. So far as the first law shows, there is nothing to prevent the whole heat taken in by the engine from changing into mechanical energy. In consequence of the second law, however, no heat-engine converts, or can convert, more than a small fraction of the heat supplied to it into work; a large part is necessarily rejected as heat. The ratio

Heat converted into work
Heat taken in by the engine

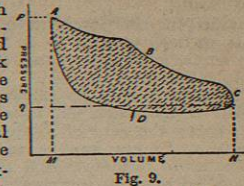
is a fraction always much less than unity. This ratio is called the efficiency of the engine considered as a heat-engine.

Working substance.

24. In every heat-engine there is a *working substance* which takes in and rejects heat, thereby suffering changes of form, or more commonly of volume, and does work by overcoming resistance to these changes of form or volume. The working substance may be gaseous, liquid, or solid. We can, for example, imagine a heat-engine in which the working substance is a long metallic rod, arranged to act as the pawl of a ratchet-wheel with fine teeth. Let the rod be heated so that it elongates sufficiently to drive the wheel forward through the space of one tooth. Then let the rod be cooled (say by applying cold water), the wheel being meanwhile held from returning by a separate click or detent. The rod, on cooling, will retract so as to engage itself with the next succeeding tooth, which may then be driven forward by heating the rod again, and so on. To make it evident that such an engine would do work, we have only to suppose that the ratchet-wheel carries round with it a drum by which a weight is wound up. We have, then, a complete heat-engine, in which the working substance is a solid rod, which receives heat by being brought into contact with some source of heat at a comparatively high temperature, transforms a small part of this heat into work, and rejects the remainder to what we may call a receiver of heat, at a comparatively low temperature. The greater part of the heat may be said simply to pass through the engine, from the source to the receiver, becoming degraded as regards temperature as it goes. We shall see presently that this is typical of the action of all heat-engines; when they are doing work, the heat which they reject is rejected at a temperature lower than that at which it is taken in. They convert some heat into work only by letting down a much larger quantity of heat from a high to a relatively low temperature. The action is analogous to that of a water-wheel, which does work by letting down water from a high to a lower level, but with this important difference that in the transfer which occurs in heat-engines an amount of heat disappears which is equivalent to the work done.

25. In almost all actual heat-engines the working substance is a fluid. In some it is air, in some a mixture of several gases. In the steam-engine the working fluid is a mixture (in varying proportions) of water and steam. With a fluid for working substance, work is done by changes of volume only: its amount depends solely on the relation of pressure to volume during the change, and not at all on the form of the vessels in which the change takes place. Let a diagram be drawn (fig. 9) in which the relation of the intensity of pressure

to the volume of any supposed working substance is graphically exhibited by the line ABC, where AM, CN are pressures and AP, CQ are volumes, then the work done by the substance in expanding from A to C is the area of the figure MABCN. And similarly, if the substance be compressed from C back to its original volume in such a manner that the line CDA represents the relation of pressure and volume during compression, the work done upon the substance is the figure NCDAM. Taking the two operations together, we find that the substance has done a net amount of work equal to the area of the shaded figure ABCDA, or $\int PdV$. This is an example and a generalization of the method of representing work which Watt introduced by his invention of the indicator; the figure ABCDA may be called the indicator diagram of the supposed action.



26. Generally in heat-engines the working substance returns periodically to the same state of temperature, pressure, volume, and physical condition. When this has occurred the substance is said to have passed through a complete cycle of operations. For example, in a condensing steam-engine, water taken from the hot-well is pumped into the boiler; it then passes into the cylinder as steam, passes thence into the condenser, and thence again into the hot-well; it completes the cycle by returning to the same condition as at first. In other less obvious cases, as in that of the non-condensing steam-engine, a little consideration will show that the cycle is completed, not indeed by the same portion of working substance being returned to the boiler, but by an equal quantity of water being fed to it, while the steam which has been discharged into the atmosphere cools to the temperature of the feed. In the theory of heat-engines it is of the first importance to consider (as was first done by Carnot in 1824) the cycle of operations performed by the working substance as a complete whole. If we stop short of the completion of a cycle matters are complicated by the fact that the substance is in a state different from its initial state, and may therefore have changed its stock of internal energy. After a complete cycle, on the other hand, we know at once that, since the condition is the same, the internal energy of the substance is the same as at first, and therefore—

Heat taken in = work done + heat rejected.

27. It will serve our purpose best to approach the theory of Engine heat-engines by considering, in the first instance, the action of working an engine in which the working substance is any one of the with a so-called permanent gases, or a mixture of them, such as air. The perfect word permanent, as applied to a gas, can now be understood only gas, as meaning that the gas is liquefied with difficulty—either by the use of extremely low temperature or extremely high pressure or both. So long as gases are under conditions of pressure and temperature widely different from those which produce liquefaction, they conform very approximately to certain simple laws—laws which may be regarded as rigorously applicable to ideal substances called perfect gases. After stating these laws briefly we shall examine the efficiency of a heat-engine using a gas in a certain manner as working substance, and then show that the conclusion so derived has a general application to all heat-engines whatsoever. In this procedure there is no sacrifice of generality, and a part of the process is of independent service in the discussion of actual air-engines.

28. The laws of the permanent gases are the following:—
LAW 1 (Boyle). *The volume of a given mass of gas varies inversely as the pressure, the temperature being kept constant.*
Thus, if V be the volume of 1 lb of a gas in cubic feet, and P the pressure in pounds per square foot, so long as the temperature is unchanged—
 $P \propto V^{-1}$, or $PV = \text{constant}$.

For air the value of the constant is 26220 when the temperature is 32° F.
29. LAW 2 (Charles). *Under constant pressure equal volumes of different gases increase equally for the same increment of temperature. Also, if a gas be heated under constant pressure, equal increments of its volume correspond very nearly to equal intervals of temperature as determined by the scale of a mercury thermometer.*
Thus, let us take, say, 493 cubic inches of hydrogen, also of oxygen, of air, &c., all at 32° F., and, keeping each at a constant pressure (not necessarily the same for all), heat all so that their temperature rises 1° F. We shall find that each has expanded by sensibly the same amount and now occupies 494 cubic inches. And further, if we heat any one through another 1° F. to 34° F., we shall find that its volume is now 495 cubic inches, and so on. Thus for any gas, kept at constant pressure, if the volume was

1 Since the liquefaction of hydrogen and other gases by MM. Cailletet and Pictet.

